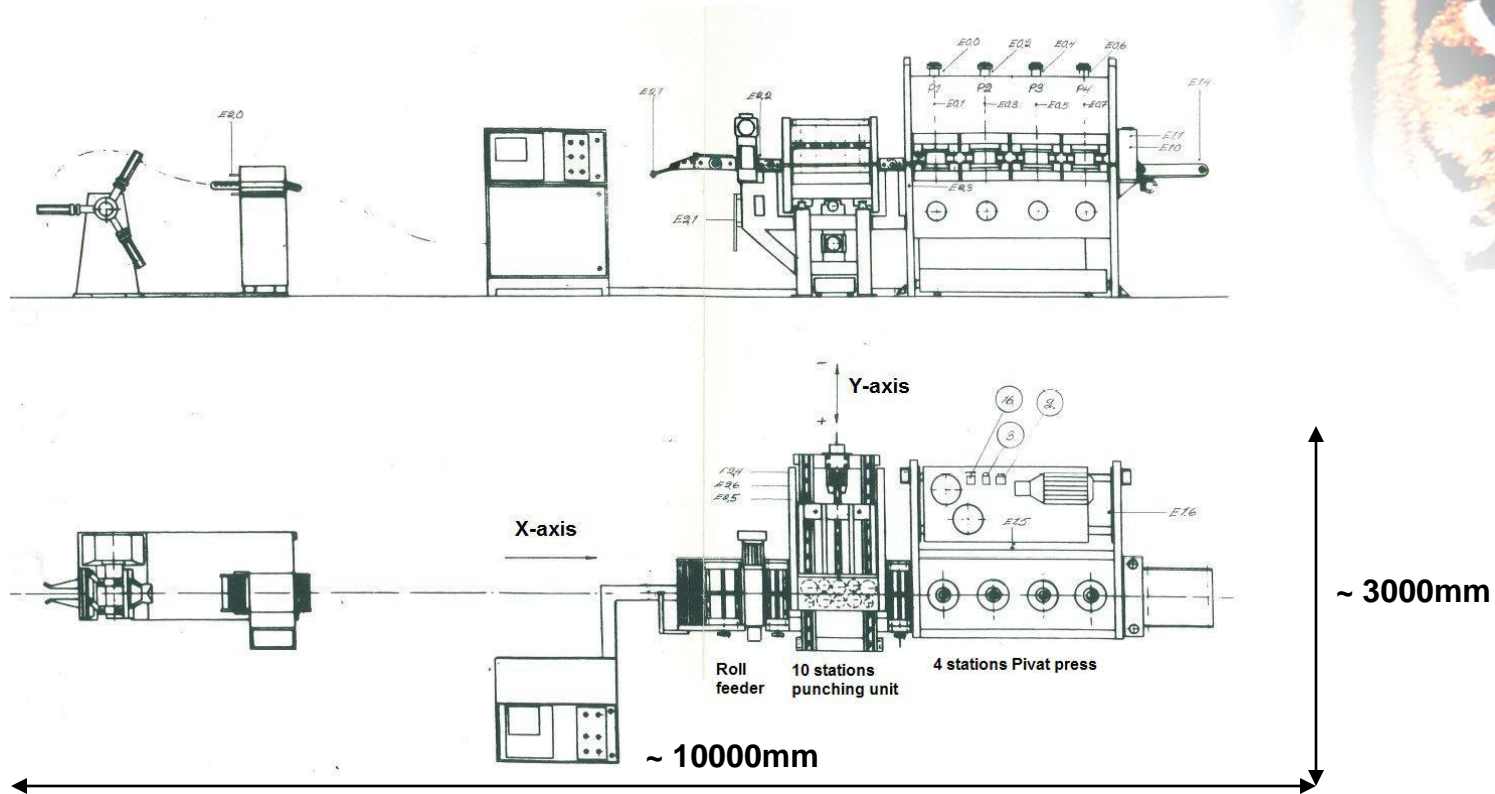


Pivat P33 - Punching Center for Coils

Manufactured 1986, now on show at Pivatic Oy.



Decoiler, Straightener, Roll feed, CNC traversing unit, 3 Tool Cassettes each for 10 Supra tools, 4 stations for press tooling, Shear, Discharge conveyor. SIEMENS SINUMERIK 810 controller, Hydraulic power pack

Pivat 33 - Advantages

1. CNC Roll feed for programmable hole patterns and part length
2. 10 standard Supra tools set in an easy to change tool cassette for versatility in Y-direction
3. Four press tools with 200 kN tonnage, working area 160*330 mm
4. Siemens Sinumerik control
5. Retrofit packages on request



Pivat P33 1986

Technical Data

- Coil width up to 330 mm
- Coil weight up to 2000 kg
- Sheet thickness up to 1,25 mm (400 N/mm²)
- 4 attachments for press tooling, force 200 kN
- 10 Supra tools in CNC traversing cassette
- Foot print appr. 10*3 m

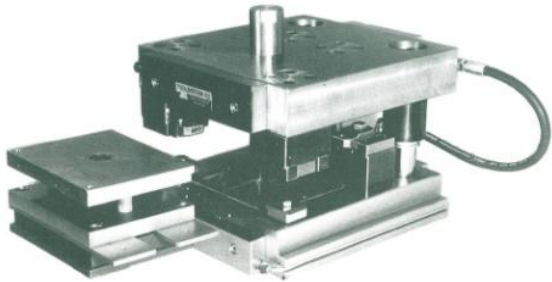
Pivat P33 – Tooling configuration

Supra tools in Tool Cassettes:

3*PA65 (Ø65 mm), 2*PA50 (Ø50 mm), 3*PA35 (Ø35 mm) and 2*PA8 (Ø8 mm)



Press tools in quick change Pivat attachments: Tool size up to 160*330 mm (4 stations)



Pivat P33 1986

The following upgrades quoted upon request:

- Siemens control upgraded to Sinumerik 840 D
- PivaCam part programming software
- Mechanical upgrades

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PIVATIC

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